



**Capacities & Specifications**  
**Rated on Mild Steel (60,000) PSI Tensile**  
**All machines subject to changes in specification at management option**

	P-36	P-60	P-70	P-80	PII-35	PII-65	PII-88	PII-110	PII-140	SEPP-35	SEPP-66	SEPP-88	SEP-120	SEPP-140
Throat Depth	8"	8"	10"	12"	7"	9"	9"	20.5"	20.5"	7"	9"	9"	21.5"	20.5"
Open Height	11-1/2"	13-1/2"	16"	16-1/2"	10"	14"	14"	14"	14"	10"	14"	14"	12-1/4"	14"
Closed Height w/o Die Block	7-1/2"	9-1/4"	10-1/8"	10-1/4"	7-3/4"	7-3/4"	7-3/4"	7-3/4"	7-3/4"	7-1/4"	7-3/4"	7-3/4"	10-1/4"	7-3/4"
Stroke Length	4"	4-1/4"	4-7/8"	5-1/4"	4-1/4"	7"	7"	7"	7"	4-1/4"	7"	7"	2"	7"
Platen Table Size (D-W)	8"x10"	10"x17"	12"x21"	14-1/2"x21"	11"x21-1/4"	11"x38"	11"x38"	16"x36"	16"x36"	11"x21"	11"x38"	11"x38"	20"x10"	16"x36"
Punch Max. Material Max. Hole (special tooling)	36 Tons 1-3/16"-1/2" 1-1/2"-3-1/8"	50 Tons 1-3/16"-3/4" 5"-1/8"	70 Tons 1-3/16"-3/4" 4-1/2"-3-1/8"	90 Tons 1-1/8"-1" 5"-3/16"	35 Tons 1-3/16"-1/2" 3-1/2"-1/8"	55 Tons 1-1/16"-3/4" 5"-1/8"	55 Tons 1-1/16"-1" 5"-3/16"	110 Tons 1-7/16"-1" 5"-1/4"	140 Tons 1-3/8"-1-1/4" 5"-5/16"	35 Tons 1-3/16"-1/2" 3-1/2"-1/8"	55 Tons 1-1/16"-3/4" 5"-1/8"	55 Tons 1-1/16"-1" 5"-3/16"	120 Tons 1-1/2"-1" 5"-1/4"	140 Tons 1-3/8"-1-1/4" 5"-5/16"
Plate Shear *w/ flood hold down	13" Long 5/8"x6" 1/2"x8" 1/4"x13"	15-1/2" Long 1"x6" 3/4"x10" 5/8"x15"	18" Long 1"x6" 3/4"x12" 1/2"x18"	20-1/2" Long 1"x6" 3/4"x18" 1/2"x20"	13" Long 5/8"x6" 1/2"x8" 1/4"x13"	24" Long 3/4"x8" 5/8"x12" 1/4"x24"	24" Long 3/4"x8" 5/8"x12" 1/4"x24"	18" Long 1"x12" 3/4"x18"	20-1/2" Long 1"x14" 3/4"x18" 1/2"x20"	Optional	Optional	Optional	N/A	Optional
Angle Shear *w/ special blade	3-1/2"x3-1/2" x5/16"	5"x5"x3/8" **4"x4"x1/2"	6"x5"x1/2"	6"x5"x5/8"	3-1/2"x3-1/2" x5/16"	5"x5"x3/8" **4"x4"x1/2"	5"x5"x3/8" **4"x4"x1/2"	5"x5"x1/2"	6"x6"x5/8"	Optional	Optional	Optional	N/A	Optional
Bar Shear Square (min. to max.)	Optional 1/4" to 1-3/8" 1/2" to 1"	1/4" to 1-1/2" 1/2" to 1"	1/2" to 2" 1/2" to 1-3/8"	1/2" to 2" 1/2" to 1-3/8"	1/4" to 1-3/8" 1/2" to 1"	1/4" to 1-1/2" 1/2" to 1"	1/4" to 1-1/2" 1/2" to 1"	1/2" to 2" 1/2" to 1-3/8"	1/2" to 2" 1/2" to 1-3/8"	Optional	Optional	Optional	N/A	Optional
Coper Notcher (Tons) (Max)	40 2-1/4"x3"x1/4"	55 2-3/4"x4"x1/4"	75 3-1/2"x5"x3/8"	95 4"x5"x3/8"	40 2-1/4"x3"x1/4"	55 2-3/4"x4"x1/4"	55 2-3/4"x4"x1/4"	75 3-1/2"x5"x3/8"	95 4"x5"x3/8"	Optional	Optional	Optional	N/A	Optional
Bending Attach. (std) (Optional Length)	Optional 6", 12"	8" 12", 14", 24"	12" 24"	12" 24"	Optional 24"	Optional 24", 36", 48"	Optional 24", 36", 48"	Optional 18", 24", 36", 48"	Optional 18", 24", 36", 48"	Optional 24"	Optional 24", 36", 48"	Optional 24", 36", 48"	Optional 18"	Optional 18", 24", 36", 48"
Punch End Strokes Per Minute Optional Speed-Up Kit	40 @ 1/4" 50 @ 1/4"	60 @ 1/2" N/A	30 @ 3/4" N/A	40 @ 3/4" N/A	25 @ 1" 37 @ 1"	19 @ 1" 25 @ 1"	19 @ 1" 25 @ 1"	25 @ 1"	24 @ 1"	23 @ 1" 37 @ 1"	19 @ 1" 25 @ 1"	19 @ 1" 25 @ 1"	16 @ 1" N/A	24 @ 1"
Work Station Height (Approx.)	42"	42"	42"	44"	40"	41"	41"	44"	44"	10-12" w/stand 41"	41"	41"	42"	44"
Hydraulics Pump GPM System R/V PSI	7.5 2900	10.5 2900	15 2900	15 2660	4.4 3500	7.5 3600	7.5 3600	12.5 3700	15 3600	4.4 3500	7.5 2900	7.5 3500	10.5 2950	15 3500
Fluid Capacity (gal.)	12	20	25	25	12	20	20	40	40	7	12	12	30	40
Motor Std. 230/460 3ph 1800 RPM Opt. Phase & Voltage Available	5HP 3Ph.	10HP 3Ph.	15HP 3Ph.	15HP 3Ph.	5HP 3Ph.	10HP 3Ph.	10HP 3Ph.	15HP 3Ph.	20HP 3Ph.	5HP 3Ph.	10HP 3Ph.	10HP 3Ph.	10HP 3Ph.	20HP 3Ph.
Dimensions (Net) W-L-H Approx.	24"x55"x58"	24"x68"x60"	31"x79"x64"	35"x80"x65-1/2"	23"x62"x63"	38"x80"x72"	38"x80"x72"	38"x112"x85	38"x120"x85"	21"x33"x40"	36"x42"x72"	38"x42"x72"	48"x60"x72"	93"x51"x85"
Weight (Net) Lbs. Approx.	1700	2600	4250	5800	2600	4000	4700	10,000	11,900	660	2600	2900	4100	7800

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